

A detailed look at benefits of using modules and how modules are built

www.ti.com/powermodules

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Power Modules: The Next "Big Thing"

- Module market is still relatively "new"
 - But, it is growing quickly
- Module technology is making strong advances
 - Packages are getting smaller
 - Costs are coming down
 - Performance is up

Modules will be the preferred solution for many engineers in the future

- Easy to use
- Compelling size
- EMI tested(电磁干扰测试)



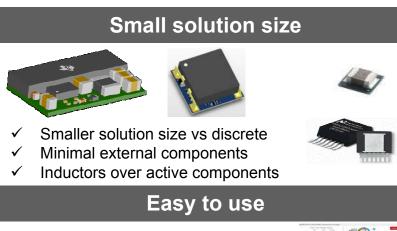
AGENDA

- What are Power Modules 电源模块的概念
- Why use Power Modules 电源模块的优势
- How are Power Modules built 电源模块的设计与封装
 - Pros/cons of different package types
- Product portfolio overview 电源模块产品介绍
 - Select product highlights
- Important collateral 电源模块相关技术文献
 - Webench, app notes
- Q&A 问答互动环节



What are Power Modules?

DC/DC Converter that integrates: Controller, FETs and Inductor into single package





- ✓ Simple design
- ✓ Best in class thermals
- ✓ Reliability data

Meet EN55022 Class B Emissions

✓ Design tools

Up to 36Vin, 1A output





Discrete LM53601 Module LMZM23601

Up to 17Vin, 8A output



Discrete TPS54824

Module TPSM84824



Easy to use--Modules simplify design considerably!

DISCRETE BUCK CONVERTER DESIGN	MODULE BASED DESIGN
 Converter Selection Control mode, voltage mode, peak current mode, constant on time, and feature set. 	 You select modules based on key design specs We figure out converter selection for best application needs, ease of use, and feature set
 External Component Selection: Inductor: Inductance, DCR, IDC, ISAT, operating frequency, shielded & non-shielded Inductor Qual- ISAT vs TA vs IBIAS, HT storage, volt withstand, Curie temp, core cracking Capacitors: Type (ceramic, polymer tantalum, electrolytic), amount, layout placement 	 We do component selection & qualification L chosen to optimize efficiency, size, stability, reliability, and cost C chosen to optimize Vo ripple, load transient, solution size and cost
 Layout and EMI Design length and size of current loops, be concerned with high-frequency nodes, and take precautions with ground return paths to both the IC and the input power supply, Parasitics 	 We provide optimized layout for EMI and thermals DS recommended layout meets thermal and EMI performance UL Tested CISPR 11 EMI
 Power Supply Design and Characterization Output voltage accuracy over line, load, and temperature. Compensation: Stability across Vin, Vout, Fsw, Temp and Cout ranges. Bode Plots Switching Frequency: Efficiency/Size trade-off, Inductor and Cout selection. Load Transient, Soft Start (Vout prebias) and Fault (OV, OC, OT) characterization. Thermal characterization: Safe Operating Area 	 We provide a fully characterized solution across operating range Characterized over Vin, Vout, Iout, Fsw, Cout, TA, Load Transient, Fault, Thermal and electrical over-stress
 Managing Supply Chain Component Vendors (Approved Vendor List) Second Sourcing 	 We work with component vendors to ensure supply continuity Module components are 2nd sourced from engineer-selected vendors



Easy to use--Modules save development cost Darnell Group Market Report

Ease of Design Comparison for a PSiP/MicroModule/PwrSoC Design Flow Process

- The DC-DC regulator design flow = much more complex process and with design iterations included ... takes over 2.8 times as many steps to complete versus module design.
- Module design process takes 45.0% less man hours to complete than a discrete dc-dc regulator "down solution."
 - 254 vs 464 Man Hours!

 Smaller board space and faster time to market= most common answer for choosing a module

> Source: Ease of Design Comparison for a PSiP/MicroModule/PwrSoC Design Flow Process A Survey by the Darnell Group – April 2012

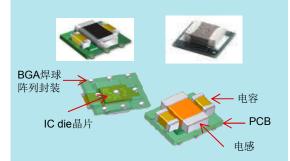


How are Power Modules made? Pros/cons of different package types



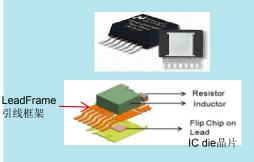
Broad portfolio of module technologies

MicroSiP™系统级封装 Power Dense



- IC integrated into PCB
- Smallest solution size
 - As small as 2.3x2.9x1.1mm
- Vin up to 36V
- lout from 200mA to 3A

Leaded有引线封装 Ease of use



- SIMPLE SWITCHER®
- Ease of Prototyping and Manufacturing
- Vin up to 42V
- lout up to 10A

QFN无引线封装 Feature rich er C die 晶 片 C die 晶 片 C die 晶 片

- Standard QFN Package
- Feature Rich and Flexible solutions
- Vin up to 60V
- lout up to 35A (70A)



MicroSiP® Package Benefits

Embed→SMT **Process Flow**



3D, low to mid cost assembly MSL2/3(潮湿敏感度等级)— 1year/168hours Reflow peak temp(回流焊峰值温度) 260°C

0.1A-3A due to thermal limitation

Smallest solution size

LMZM23601

4-36Vin, 1A output Complete 24 V to 5 V 1000 mA DC/DC Converter

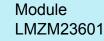


Module 3.8*3mm

8 mm x 4 mm Solution Size (1206 Cin, LMZM23601V5, 0805 Cout)







142mm²

32mm²

Save 77% board area



Leaded Package Benefits

Ease of Prototyping&Manufacturing

Simple mounting

- Easier to mount than BGA, etc.
- Single DAP allows easy prototyping in lab with a single soldering iron and superior thermal performance
- Standard size and lead pitch
 - Same pick and place manufacturing as TO-263 package

Superior Thermal Performance



7-pin 10.16 x 13.77 x 4.57 mm θ_{J/C}=1.9° C/W θ_{J/A}=12° C/W (热阻)



3.5" x 3.5" four-layer board

11-pin 15 x 17.8 x 5.9 mm θ_{J/C}=1.0° C/W θ_{J/A}=9.9° C/W

3.5" x 3" four-layer board

Thermal performance measured with no airflow or heatsink!



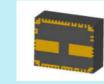
QFN Package Benefits

Feature Rich & Flexible

- Adjustable Switching Frequency
 - Low-Vin: 500kHz 2MHz
 - Mid-Vin: 250kHz 780kHz
 - High-Vin: 400kHz 1MHz
- Adjustable UVLO
- Adjustable Slow-start (SS)
- Sync to Ext Clock to avoid beat noise
- Tracking (TR) pin for sequencing
- Remote sense (SENSE+) improves regulation at desired load
- Powergood (PG) and Inhibit (INH)

Great Power Density





LMZM33603 4-36Vin, 3A Buck Module 7*9*4mm

MSL3-168 Hours



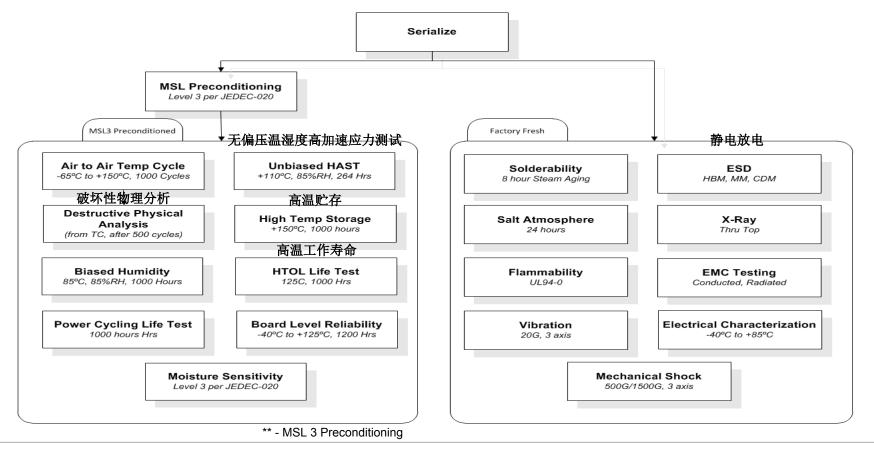
3x Reflow

Reflow spec conforms to JEDEC

Package Thickness	Volume mm ³ <350	Volume mm ³ 350 - 2000	Volume mm >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 mm - 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C



Typical module qualification summary(可靠性测试)





Typical module qualification summary

Test Type	Condition/Duration	QTY Lots/Pieces	Results
Moisture Sensitivity	Level 3 as per Jedec-020	27	Pass
**Temp cycling -65C/150°C	-65C/+150°C (500, 1000* Cyc)	-65C/+150°C (500, 1000* Cyc) 3/77	
**Unbiased HAST	110C/85%RH/17.7 psia (96, 264* hours)	3/77	Pass
**Biased Temp. Humidity	85C/85%RH (500, 1000 hours)	1/77	Pass
BLR - Temp Cycle, -40/125°C	-40/125°C (1200 cycles)	1/42	Pass
**High Temp. Storage Bake	150°C (500 hours)	1/75	Pass
**High Temp. Storage Bake	170°C (168, 420 hours)	2/77	Pass
**Steady-State Life Test	125°C (500, 1000 hours)	2/77	Pass
**Power Cycling	15 Minute Duty Cycle 1000 hours	3/40	Pass
Vibration	MIL-STD-883D, METHOD 2007.2 - Pass 20g	1/9	Pass
Mechanical Shock	MIL-STD-883D, METHOD 2002.3 - pass 1500g	1/3	Pass
Flammability	Method A - UL94-0	3/5	Pass
Solderability	Steam age, 8 hours	3/22	Pass
Salt Atmosphere	24 hours	3/22	Pass
ESD HBM	+/-100V	1/3	Pass
ESD MM	+/-100V	1/3	Pass
ESD CDM	+/-500V	1/3	Pass
Radiated Emissions	Pass - Class B EN55022 Regulations	1/3	Pass
Conducted Emissions	Data Provided, Passed Class B EN55022	1/3	Pass

** - MSL 3 Preconditioning



Component selection for modules

Inductors

- Preferred Types: Molded Powdered Iron, Ferrite Staple Core (40A+)
- Pre Qualification:
 - Inductance vs. DC current vs. Temperature (saturation)
 - High Temperature Storage (6 wks @ 150°C or greater), monitor L, DCR, Q @ 1MHz
 - 3x Reflow, monitor change in L and DCR

Capacitors

- Preferred Types: X7R, X7S
- Pre Qualification:
 - Capacitance vs. DC bias
 - Insulation resistance
 - 3x Reflow, monitor change in C and IR

Resistors

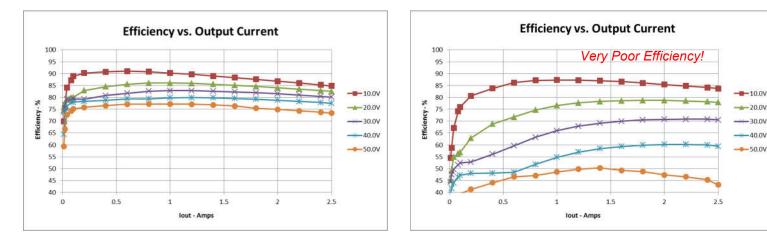
- Thick Film, 1% or better, TC = 100-200 PPM
- Yageo, Vishay/Dale, KOA
- Moving to Green status when vendors are ready...



Example of Poor inductor HTS(高温贮存): **Before & After – Impact on Efficiency**

Pre HTS

Post HTS



Vin Range: 10V to 50V

Vout: 5V Fsw: 800kHz

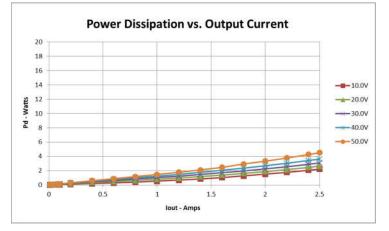
Efficiency Delta @ 2.5A

At 10V_{IN}: -1.1% At 50V_{IN}: -30.2%



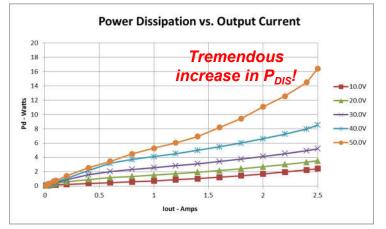
Example of Poor inductor HTS: Before & After – Impact on power dissipation

Pre HTS



Vin Range: 10V to 50V Vout: 5V Fsw: 800kHz

Post HTS



Power Dissipation Delta @ 2.5A

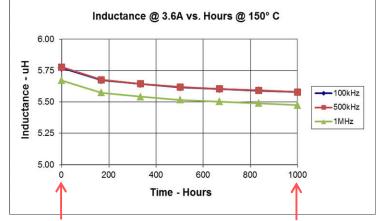
At $10V_{IN}$: 200mW At $50V_{IN}$: 11.9W! \leftarrow All dissipated in the inductor!

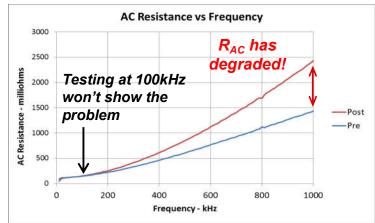


HTS: What Changes?

Data from a different example..

L and DCR do not change. R_{AC} changes.





Very slight change in inductance: < 200nH

As the core ages, the permeability (L) does not change!

DC Resistance (DCR) does not change. AC Resistance diverges with increasing frequency.

The coil windings do not change, so DCR does not change!



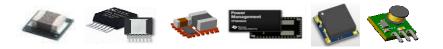
Power Modules: Portfolio and Soon To Be Released



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TI's Power Modules – A Broad Portfolio

Range of package options



- ✓ Package options matched to IC and application
- ✓ Range of surface mount, leaded and through-hole options
- ✓ Pin-Pin compatible options

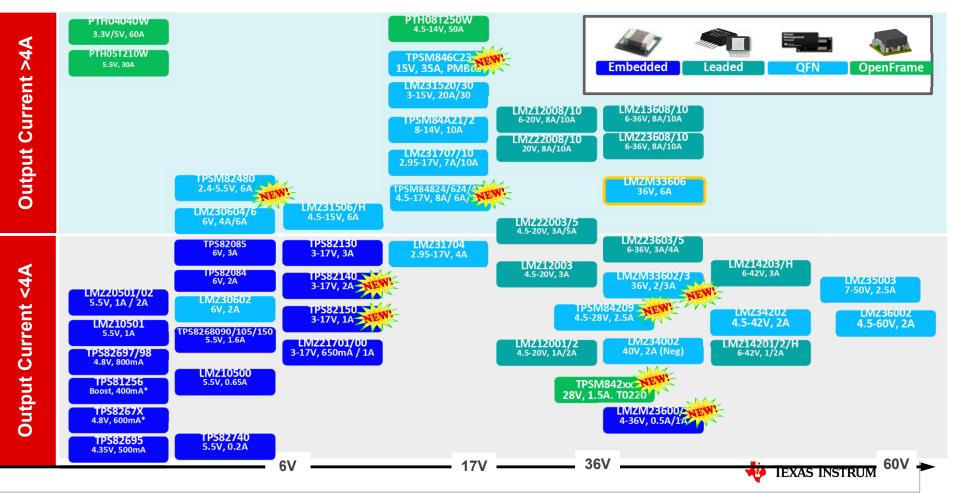
Broad portfolio



- ✓ Input voltages from 2.2V up to 60V
- ✓ Output currents up to 70A
- ✓ Stackable options for reduced noise and high lout
- ✓ EMI Tested



TI's Power Module Portfolio



New Power Modules



<u>TPSM82480</u> :		5.5V, 6A in QFN Package (7.9 * 3.6 *1.5 mm ³)
<u>TPSM84824</u> :		<u>17V, 8A in QFN Package (plus 6A, 4A; 7.5*7.5*5.3 mm³)</u>
TPSM846C23:		17V, 35A PMBus in QFN Package ('C24 not PMBus; 15*16*6.4 mm ³)
TPS82130/40/50	47	17V, 3A/2A/1A MicroSiP Power Modules (3*2.8*1.5 mm ³)
TPSM84209:	4	28V, 2.5A in QFN Package (4*4.5*2 mm ³)
TPSM84203/5/12		28V, 1.5A TO220 LDO replacement (10*15 mm)
LMZM23600/1:	47	36V, 0.5A/1A MicroSiP Power Module (3*3.8*1.6 mm ³)
LMZM33602/3	an and a second	36V, 2A/3A in QFN Package (7*9*4 mm ³)
LMZM33606*:	-24 - and a second	36V, 6A in QFN Package (10*16*4 mm ³)

*APL



TPSM82480



6A Step Down Power Module with Integrated Inductors

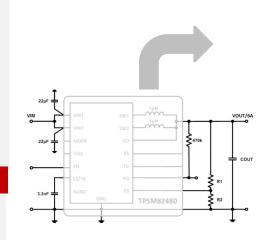
Features

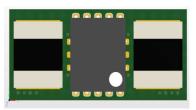
- 2.4/2.6 V to 5.5V Input Voltage Range
- 0.6 V to 5Vout
- 3.6 x 7.9 x 1.5mm Open Frame Package
- Forced PWM Option for Fixed Frequency Operation
- Design Flexibility and Performance
 - 23µA Quiescent Current
 - ±1% Feedback Voltage Accuracy (PWM Mode)
 - Power Good & Thermal Good Outputs
 - Adjustable Soft Startup
- -40°C to 125°C operating temperature range

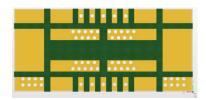
Applications

- Low profile POL Supply
- Communications Equipment / Infrastructure
- Solid State Drive
- Portable/Embedded/Tablet PC

- Small solution size with ultra low profile height
- Easy to use by simplified layout
- Symmetrical structure with equal height of components





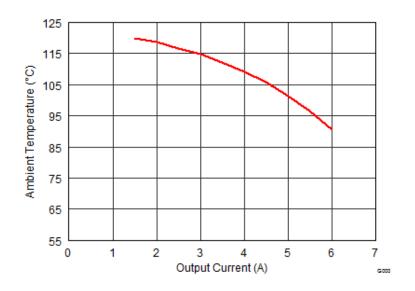




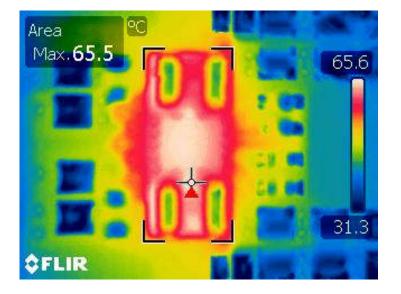


TPSM82480, Maximum Ambient Temperature

V_{IN}=5V, V_{OUT}=3.3V, I_{OUT}=6A



Full output current rating at $T_A=85^{\circ}C$.





TPS82130 / TPS82140 / TPS82150

17V 1-A to 3-A Step Down Converter Module with Integrated Inductor

FEATURES

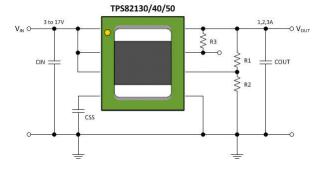
- MicroSiP[™] package with integrated inductor 3.0mm x 2.8mm x 1.5mm
- 3V to 17V Input Voltage Range
- DCS-Control[™] Topology
- Power Save Mode for Light Load Efficiency
- 100% Duty Cycle
- 20µA Quiescent Current
- Power Good Output plus Capacitor Discharge
- Adjustable Output Voltage
- Programmable Soft Startup
- -40°C to 125°C operating temperature range

APPLICATIONS

- General Purpose POL
- Data cards, Network Switcher, Line Cards
- Storage: Server, Motherboards
- Telecom Infrastructure: Optical Modules (Inverter)

BENEFITS

- Small, low profile solution
- Saves >50% PCB area (TPS82130), compared to discrete solution
- Easy to use



Device Name	Output Current
TPS82130SIL	3-A
TPS82140SIL	2-A
TPS82150SIL	1-A









TPSM84A21/2



8-14Vin, 10A, 0.55 – 2.05V Vout Compact Power Module

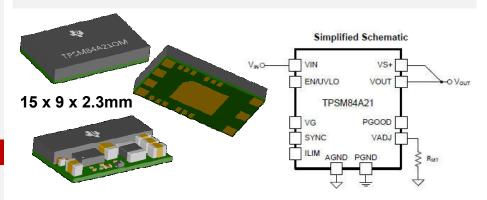
Features

- Integrated Input and output capacitors
- Adjustable output voltage using VADJ pin with a single resistor
- + Fast transient response with less than 3% total $V_{\mbox{\scriptsize OUT}}$ deviation
- Fixed frequency steady-state operation
- Low EMI & external SYNC capability
- 15 x 9 x 2.3mm power module size

Applications

- Backside board mounting (<2.3mm height)
- Telecom base station and communications infrastructure equipment
- Storage, SSD, DDR memory, switches, hubs, routers & other networking equipment

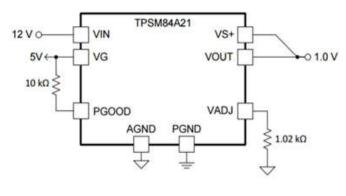
- High power density
- Easy to Use: Only One External Component
- Low profile supports backside board mounting
- Meets Class B EN55022 Emissions



P/N	Adj. V _{out} Range
TPSM84A21	0.55 – 1.35V
TPSM84A22	1.2 – 2.05V

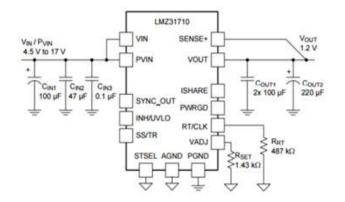


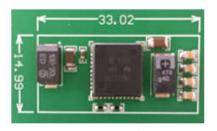
TPSM84A21/2 vs LMZ31710





Solution size = 190mm², 2.3mm height Transient response = +/-1% overshoot





Solution size = 495mm², 4.3mm height Transient response = +/-3% overshoot



TPSM84824/624/424



4.5V - 17V, 8A/6A/4A Synchronous Step-Down Module

Features

- Vout from 0.6V to 10V, w/ 1% Reference
- TurboTrans™ feature for excellent transient response over whole Vout range
- 7.5 x 7.5 mm footprint (<130mm² Minimum Solution Size)
- 200kHz to 1.6MHz fixed frequency operation with ability to sync to an external clock
- Low BOM Cost with few Ceramic Caps
- Pin-Pin Family: 8A, 6A and 4A Options
- Soft Start, PG and Pre-Biased Start Up. Peak Current Mode Control

Applications

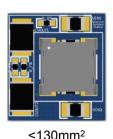
- Telecom base station and communications infrastructure equipment
- Storage, SSD, switches, hubs, routers and other networking equipment
- Power for performance DSPs, FPGAs and ASIC

Benefits

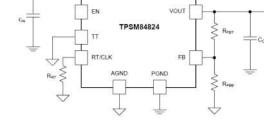
- Suitable for wide range of Digital and Analog loads
- Excellent Transient response with minimal Output Capacitance (60mV deviation @ 50% load step;1A/us; w/ 200uF Cout)
- Smaller than popular competitive solution
- Syncing to external clock simplifies noise reduction in many systems

VIN

 Easy to use: Only 3 external components required for 0.6Vout



Solution Size

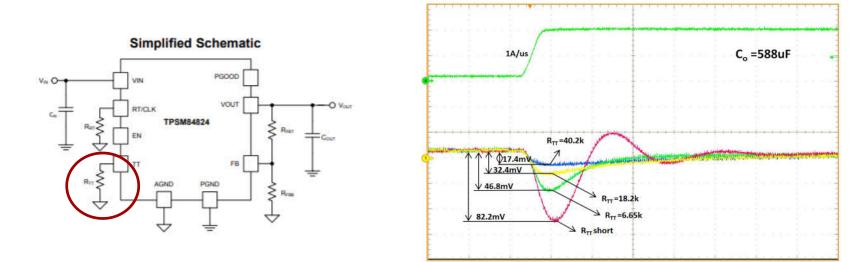




PGOOD

TPSM84824/624/424 4.5V - 17V, 8A/6A/4A Synchronous Step-Down Module

TurboTrans[™]: One resistor to improve transient response



To learn more, click to check out this blog

Transient response with R_{TT}



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TPSM846C23/C24

4.5V-15Vin, 35A Stackable Power Module with/without PMBus™



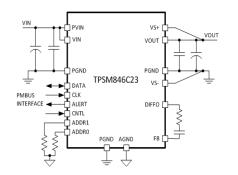
Features

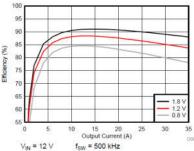
- Output Voltage Range 0.35V to 2V, 0.5% Vref (0 to 85C)
- Stack 2x for 70A
- Fully differential remote voltage sense
- FPWM with Fsync In/Out from 300KHz to 1MHz
- PMBus v1.3 Command Set with Telemetry
- Tested to CISPR22 Class A Radiated EMI
- Compact 15 x 16 x 6.4mm package footprint
- P2P Analog Version (TPSM846C24)

Applications

- Telecommunication & Networking Equipment
- Industrial, Test & Measurement
- Enterprise Storage and Video Broadcasting
- ASIC, FPGA and DSP Attach

- High design flexibility
- **<u>Outstanding</u>** load regulation (100uV deviation 0 to 35A)
- Fixed frequency, 180° out-of-phase sync out when stacking
- Die temp monitoring (+/-5C), Accurate lout telemetry (+/-15% lout), Set Vout with 2mV resolution
- · Smaller than discrete with over-the-IC inductor







TPSM84209



4.5 to 28V/2A, Adjustable Power Module with Integrated Inductor

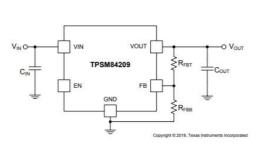
Features

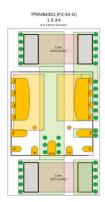
- Maximum 28V Input Voltage
- Adjustable Output Voltage down to 1.2V
- 2.5A Continuous Output current.
- +/- 3% Vout Accuracy
- Ultra Low Quiescent Current and Pulse Skip for High Light Load Efficiency
- Fixed Soft-Start: 5mS
- Small QFN Style Leadframe: 4 x 4.5 x 2mm

Applications

- 12-V, 24-V Distributed Power-Bus Supply
- Industrial Controls
- Communications Equipment
- LDO Replacement

- High light load efficiency(VIN=12V,VOUT=5V >88%@10mA)
- Simple Layout
- Lowest external component count to optimize board space, and less cost
- Meets Class B EN55022 Emissions with Reduced Noise







TPSM84203/5/12: TO220 Module

4.5 to 28V Input, High Efficiency, Low EMI 1.5A Module



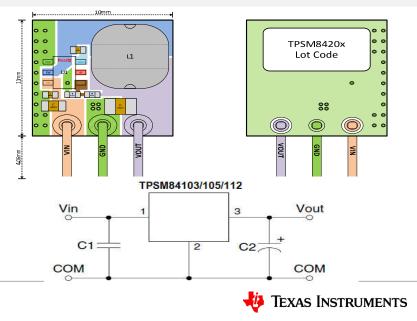
Features

- Maximum 28V Input Voltage
- Fixed 3.3V/5.0V/12V Output Voltage
- 1.5A Maximum Continuous Output current
- +/- 3% Vout Accuracy (25C, max)
- Ultra Low Quiescent Current for Higher Light Load
 Efficiency
- Frequency Spread Spectrum to Reduce EMI
- Fixed Soft-Start:4mS
- 780x pin-2-pin compatible. Low External Comp Count

Applications

- 12-V, 24-V Distributed Power-Bus Supplies
- Linear Regulator Replacement in Industrial Applications
- White Goods

- High light load efficiency(VIN=12V,VOUT=5V, >88%@10mA)
- Simple Layout
- Lowest ext. component count optimize board space, cost
- Meets Class B EN55022 Emissions with Reduced Noise



LMZM23600/1



Industry's smallest 36V Input 0.5A/1A Step-Down DC/DC Module

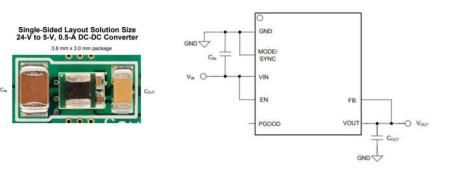
Features

- 4 to 36V Input Voltage Range, Transient to 42V
- 0.5A and 1A Output Current Options
- Fixed 3.3V, 5V & Adj (2.5V 15V) Output Voltage Range
- Miniature 3 x 3.8 x 1.6mm Package (0.6mm Pitch)
- Low EMI: Tested to CISPR11 Class B Radiated EMI
- Mode Pin
 - Forced PWM Mode w/ Freq Sync
 - Auto PFM Mode option for Light Load Efficiency
- -40 °C to 125 °C Operating Junction Temperature
- Built in Compensation, Soft Start, Current Limit, Thermal Shutdown, Power Good, and Input UVLO

Applications

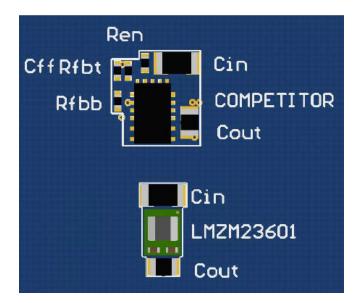
- Factory & Building Automation
- Medical Equipment
- Smart Grid & Energy
- Defense Equipment
- Inverting Output Application Note

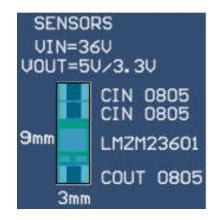
- Supports wide range of application requirements
- Easy to Design: only C_{IN} and C_{OUT} required (Fixed Vout)
- 27mm² solution: 45% smaller than competition; 55% smaller than discrete
- System Flexibility with choice of Fixed Frequency or Light Load Efficiency
- Synchronize to external clock





LMZM23600/1 solution size comparison





30mm² vs 58mm² (using same size external components) 9x3 mm solution size for width sensitive applications like sensors



LMZM33602/3



4V to 36V, 3A Step-Down Power Module in Compact 7x9x4mm QFN Package

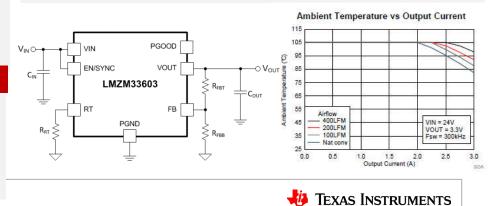
Features

- 4 to 36V Input Voltage Range
- 2A and 3A Output Current Options:
- 1V to 18V Vout w/ 2A lout
- 1V to 13.5V Vout w/ 3A lout
- 7 x 9 x 4.0mm QFN Package
- All pins accessible from perimeter of package
- FPWM with Frequency Sync from 200KHz to 1.2MHz
- -40 °C 105 °C Operating Temp Range (125 °C Junction)
- Low EMI: Tested to CISPR11/EN55011 Radiated EMI
- PG, Pre-Biased Start Up and Prog UVLO

Applications

- Factory & Building Automation, Smart Grid & Energy
- Medical
- Defense
- Inverting Output Application Note

- Ideally suited for 24V, 12V and 5V Bus Systems
- Provides wide output voltages for a broad range of digital and analog loads
- Low design effort highly integrated, small solution
- Fixed Freq + Sync to reduce system noise
- Wide Temperature range allows wide SOA performance
- Next generation module offers improved performance vs LMZ35003 (105C T_A, Wider Vout Range, Higher current)



LMZM33604/6



High Efficiency 36V Input 6A Module in Compact 10x16x4mm QFN Package

Features

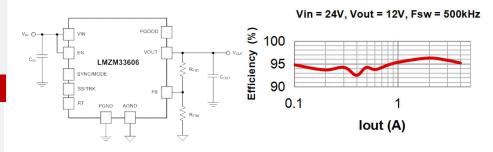
- 3.5 to 36V Input Voltage Range
- 4A and 6A Output Current Options
- Adjustable 1.0 to 18V Vout
- 10 x 16 x 4.0mm QFN Package
- FPWM with Frequency Sync from 200KHz to 1.2MHz
- -40 °C to 105 °C Operating Temp Range (125 °C Junction)
- Tested to CISPR11/EN55011, Class B Radiated EMI
- PG, Pre-Biased Start Up and Prog UVLO

Applications

- Automated Test and Measurement
- Medical & Imaging
- Industrial and Motor Control



- Ideally suited for 24V, 12V and 5V Bus Systems
- Low design effort highly integrated, small solution
- Fixed Freq + Sync to reduce system noise
- Wide Temperature range allows wide SOA performance
- Next generation module offers improved performance vs LMZ23605





Applications collateral

- Application Notes and Blogs
 - EMI and Noise Reduction
 - <u>Simple Success With Conducted EMI From DCDC Converters</u>
 - Simplify low EMI design with power modules
 - Understanding, measuring, and reducing output voltage ripple
 - Design a second-stage filter for noise sensitive applications
 - PCB layout techniques for low noise power designs (in progress)
 - Inverting Applications
 - Inverting application for the LMZ14203 SIMPLE SWITCHER® Power Module
 - Inverting application for the LMZM33603
 - Inverting application for the TPS82130
 - Inverting supply for space constrained systems with the LMZM23601 (in progress)
 - Thermal Design
 - PCB design and thermal performance of SIMPLE SWITCHER® Power Modules
 - Improving the Thermal Performance of MicroSiP Power Modules
 - Thermal design made easy with TI Power Modules (in progress)
 - Transient Performance
 - <u>TurboTrans technology: transient performance and reduced solution size</u>
- Webench
 - A priority for all Power Modules

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Innovative DC/DC Power Modules



The fixed angle of DCCC power motivities and designed specifically to have designeen got to restruct before with validatest, helps performance indexions. In a single peopletage, these power models integrate inductors, RETs, compensations, and policy peopletage component to settice development thes for dealge and setTodates, and peoplet gives to match with income nationally. To tensors the analysis of the and the analysis with the analysis with the analysis of the set o

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Questions?

Thank you!



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Q Part Number

Input Supply type is DC AG			Output vout* 3.3 V (-80 - 500)		rout Max * 2 (0 - 180)	Α	
Vin Min * 14	v	Vin Max * 22	v	Isolated Output			
(0-1000) Advanced		(0 - 1000)	~	Advanced			~



LOGIN

